GPL

## SYNSAN(SAN)

Properties	STANDAR D ASTM	Unit	QA4701 (General)	NA4701 SAN General					
Flow									
Melt Flow Index @ 250C & 2.16 Kg Ioad	D1238	gms/10 min		24 - 30 (220C & 10 Kg)					
Mechanical									
Tensile Strength @ Yield 50 mm/min	D638	MPa	50 - 56	66 - 76					
Tensile Elongation @ Yield	D638	%	8 - 20	7 - 12					
Flexural Strength 5 mm/min	D790	MPa	80 - 90	96 - 104					
Flexural Modulus	D790	MPa	2200-2600	2000-3000					
Izod Notched Impact Strength	D256	J/m	55 - 65	20 - 60					
Thermal									
Heat Deflection Temperature Under Load (B)1.82MPa	D 648	С	56 - 62	85 - 95					
Vicat Softening Temperature (B)	D 1525	С	215 - 220	106 - 110					
Others									
Density	D 792	gms/cc	1.29 - 1.34	1.04-1.10					
Flammability Test @ 3mm thickness	UL 94								
Filler Content	D 5630	%	-	-					

\* Typical values represent an average for the samples tested using standard procedures.

The data indicated are intended as guides and do not reflect product specifications for any particular property

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